

**WHAT IS CLAIMED IS:**

1. A method of producing packaging material in the form of a continuous laminate web and of the type which comprises a core layer of paper or cardboard whose one face displays a layer disposed outside the core layer and including, on the one hand, a metal foil, preferably aluminium foil, and, on the other hand, a plastic coating disposed outside the metal foil layer and including one or more thermoplastic materials, the core layer being covered throughout its entire surface by said layer, while the layer extends over the edges of the core layer along selected portions, **characterized in that** said layer is formed by metal foil and at least one thermoplastic material being laminated to one another in that they are brought together surface-to-surface between two rollers, of which the one roller consists of a cooled roller and the other consists of a roller which is heated to a temperature exceeding the melting temperature of the thermoplastic; **that** said formed layer is combined with said core layer between two cooled rollers; **and that** a binder or adhesive thermoplastic such as polyethylene is extruded in between the layer and the core layer.

2. The method as claimed in Claim 1, **characterized in that** the plastic coating of said layer of thermoplastic material consists of a laminate comprising a layer of EAA and a layer of LDPE.

3. The method as claimed in Claim 2, **characterized in that** said laminate of EAA and LDPE is co-extruded in between the cooling roller and the metal foil.

4. The method as claimed in Claim 1, **characterized in that** the cooling roller consists of a cooled rubber roller.

5. The method as claimed in Claim 1, **characterized in that** the heated roller is a steel roller whose surface temperature is of the order of magnitude of between approx. 150° and 200°C.